

## NOTES;

- \*The high pressure pump supplies a surplus of fuel to the fuel rail and injectors at system pressure, which is set by the pressure regulator. Delivery needs to be at least 120 Litres / hour (31 US gallons/hour) for 200BHP, higher outputs in proportion.
- \*The pressure regulator is set at the system pressure typically around 3 -7 bar (45 105PSI) to return surplus fuel.

  At low power / fuel demand most or all of the output from the pump will be returned and it is thus essential that the return circuit flows freely.
- \* The high pressure pump may be embedded in tha tank.